## Claims:

- A method of making an aluminum reduction cell component having a stabilized surface, which comprises mixing together a carbonaceous material,
  TiB<sub>2</sub> and up to 25% by weight of an additive consisting of a combination of two intimately mixed compounds and baking the mixture into a cell component, wherein at least a first of the two compounds has a higher melting temperature than the baking temperature, whereby when the cell component is contacted with molten aluminum, the aluminum reacts with the additive to form a dense phase at the surface of the cell component, the dense phase having low solubility in aluminum.
- 15 2. A method according to claim 1 wherein up to 10% by weight of the additive is mixed with the carbonaceous material and TiB<sub>2</sub>.
- 3. A method according to claim 2 wherein the combination of two intimately mixed compounds is selected from a group of combinations consisting of: TiO<sub>2</sub> and B<sub>2</sub>O<sub>3</sub>, TiC and B<sub>2</sub>O<sub>3</sub>, Al<sub>2</sub>O<sub>3</sub> and B<sub>2</sub>O<sub>3</sub>, TiO<sub>2</sub> and Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>, TiO<sub>2</sub> and BN, TiO<sub>2</sub> and B<sub>4</sub>C, BN and B<sub>2</sub>O<sub>3</sub> and Al-C-Ti master alloy and B<sub>2</sub>O<sub>3</sub>.
- 4. A method according to claim 2 wherein the combination of two intimately mixed compounds comprises  $TiO_2$  and  $B_2O_3$ .
  - 5. A method according to claim 4 wherein the  $TiO_2$  and  $B_2O_3$  are mixed in a ratio of 40-50% by weight  $TiO_2$  and 50-60% by weight  $B_2O_3$ .

- 6. A method according to claim 2 wherein the intimately mixed compounds comprise particles less than 200  $\mu m$  in size.
- 7. A method according to claim 6 wherein the particles are less than 30 µm in size.
  - 8. A method according to claim 2 wherein the carbonaceous material and  $TiB_2$  are mixed in the ratio of 50% by weight of carbonaceous material and 40 to 49% by weight of  $TiB_2$ .
- 9. A baked aluminum reduction cell component having a stabilized surface comprising carbonaceous material, TiB<sub>2</sub> and up to 25% by weight of an additive consisting of a combination of two intimately mixed compounds positioned in a carbon matrix between particles of the TiB<sub>2</sub> and reactable with molten aluminum to form a dense phase at the surface of the cell component, said dense phase having low solubility in aluminum, wherein at least a first of the two compounds has a higher melting temperature than a baking temperature of the cell component.
  - 10. A baked cell component according to claim 9 containing up to 10% by weight of the additive.
- 11. A baked cell component according to claim 10 wherein the combination of two intimately mixed compounds is selected from the group of combinations consisting of:  $TiO_2$  and  $B_2O_3$ , TiC and  $B_2O_3$ ,  $Al_2O_3$  and  $B_2O_3$ ,  $TiO_2$  and  $Na_2B_4O_7$ ,  $TiO_2$  and BN,  $TiO_2$  and  $B_4C$ , BN and  $B_2O_3$  and Al-C-Ti master alloy and  $B_2O_3$ .

- 12. A baked cell component according to claim 11 wherein the combination of two intimately mixed compounds comprises  $TiO_2$  and  $B_2O_3$ .
- 13. A baked cell component according to claim 10 wherein  $TiO_2$  and  $B_2O_3$  are present in a ratio of 40-50% by weight  $TiO_2$  and 50-60% by weight  $B_2O_3$ .
  - 14. A baked cell component according to claim 9 wherein the intimately mixed compounds comprise particles less than 200 µm in size.

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- 15. A baked cell component according to claim 14 wherein the particles are less than 30  $\mu m$  in size.
- 16. A baked cell component according to claim 13 wherein the carbonaceous material and TiB<sub>2</sub> are present in the ratio of 50% by weight of carbonaceous material and 40 to 49% by weight of TiB<sub>2</sub>.
  - 17. A baked cell component according to claim 9 wherein the component comprises a cathode.
- 20 18. A baked cell component according to claim 9 wherein the component comprises ramming paste.
  - 19. A baked cell component according to claim 9 wherein the component comprises a refractory coating.
- 20. A baked cell component according to claim 9 wherein the component comprises a cell side wall block.